



Navigation



Extrusion 1-0-Wiki Pages

- [Main Page](#)
- [Best Papers](#)
- [Book Reviews](#)
- [Consultants Corner](#)
- [Extruder Software](#)
- [Extrusion Hints](#)
- [Safety](#)
- [Shop Tools](#)
- [Sponsors](#)
- [Technical Articles](#)

Search the Wiki

  »

Viewing/Creating

- [Random Page](#)
- [Create a new Page](#)
- [All Pages](#)
- [Categories](#)

Account Management

- [Login/Logout](#)
- [Language Selection](#)
- [Your Profile](#)
- [Create Account](#)

Administration


- [Administration](#)
- [File Management](#)

Brought to you by:

The SPE Extrusion Division
Board of Directors



Purging Compounds

Modified on Thursday, 26 February 2015 04:04 PM by [mpieler](#) Categorized as [Extrusion Hints](#) 


[\(10\)](#) » [Screen Pack](#) » [Crystalline Structure](#) » [Purging Compounds](#)

Purging Compounds
Vol. 33 #1, Summer 2006

Prior to selecting a purging compound, review the design and flow patterns of the entire die. A soft melt purge will center flow where a hard melt purge will push to the extremities during the purging process. Doing this can reduce your total purge time and increase the effectiveness of the cleaning process. Remember to always watch your back pressure and motor current during the purging process.

– Steve Schick, Poly Vinyl Co., Inc.

Return to [Extrusion Hints](#)

Some of the icons were created by [FamFamFam](#) .