



Navigation



Extrusion 1-0-Wiki Pages

- [Main Page](#)
- [Best Papers](#)
- [Book Reviews](#)
- [Consultants Corner](#)
- [Extruder Software](#)
- [Extrusion Hints](#)
- [Safety](#)
- [Shop Tools](#)
- [Sponsors](#)
- [Technical Articles](#)

Search the Wiki

  »

Viewing/Creating

- [Random Page](#)
- [Create a new Page](#)
- [All Pages](#)
- [Categories](#)

Account Management

- [Login/Logout](#)
- [Language Selection](#)
- [Your Profile](#)
- [Create Account](#)

Administration


- [Administration](#)
- [File Management](#)

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Color Marker

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[\(10\)](#) » [Closed Loop Dryer](#) » [TC moisture](#) » [Color Marker](#)


Color Marker

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Sometimes, it may be necessary during the extrusion process to mark a change in the product. The one way to do this is to let the resin to run down the hopper to just above the feed throat opening, then drop in a half dozen contrasting color pellets and fill the hopper again with resin. In a matter of minutes, the contrasting color will appear in the extrudate. This will give you an actual mark in the product. This can also be a method to estimate the residence time for the polymer in the extruder.

- Tim Womer, Consultant

[Return to Extrusion Hints](#)

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