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Die Drool

Modified on Monday, 02 February 2015 12:49 PM by [mpieler](#) Categorized as [Extrusion Hints](#)

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Die Drool
Vol. 25 #3, Dec. 1998

To prevent "DIE DROOL" first investigate root cause analysis in these areas:

1. Condition of lip of tool (i.e., sharp, highly radiused).
2. Die polish finish
3. What is die temperature? (Higher or lower than melt temperature of polymer?)

- Daniel Cykana, Bemis Mfg. Co.

See also:

- [Die heaters](#)
- [Die lip buildup](#)
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