



Navigation



Extrusion 1-0-Wiki Pages

- [Main Page](#)
- [Best Papers](#)
- [Book Reviews](#)
- [Consultants Corner](#)
- [Extruder Software](#)
- [Extrusion Hints](#)
- [Safety](#)
- [Shop Tools](#)
- [Sponsors](#)
- [Technical Articles](#)

Search the Wiki


»

Viewing/Creating

- [Random Page](#)
- [Create a new Page](#)
- [All Pages](#)
- [Categories](#)

Account Management

- [Login/Logout](#)
- [Language Selection](#)
- [Your Profile](#)
- [Create Account](#)

Administration


- [Administration](#)
- [File Management](#)

Brought to you by:

The SPE Extrusion Division Board of Directors



# Die and Screw Cleaning

Modified on Monday, 02 February 2015 12:15 AM by [mpieler](#) Categorized as [Extrusion Hints](#) 

[\(10\)](#) » [Melt Thermocouples](#) » [Purge Compound](#) » **[Die and Screw Cleaning](#)**

Die and screw cleaning  
Vol. 24 #2, Sept. 1997


If you soak the dies and screws in an ultrasonic tank with an oakite stripper solution for a few hours, it will be faster and easier to clean and maintain without too much wear on the steel.

- Paul Johnson, Moldmaker

See also:

- [Die cleaning](#)
- [Improved dies](#)
- [Pull the screw](#)
- [Removing polymer melt](#)

Return to [Extrusion Hints](#)

Some of the icons were created by [FamFamFam](#) .