



## Navigation



## Extrusion 1-0-Wiki Pages

- [Main Page](#)
- [Best Papers](#)
- [Book Reviews](#)
- [Consultants Corner](#)
- [Extruder Software](#)
- [Extrusion Hints](#)
- [Safety](#)
- [Shop Tools](#)
- [Sponsors](#)
- [Technical Articles](#)

## Search the Wiki

  »

## Viewing/Creating

- [Random Page](#)
- [Create a new Page](#)
- [All Pages](#)
- [Categories](#)

## Account Management

- [Login/Logout](#)
- [Language Selection](#)
- [Your Profile](#)
- [Create Account](#)

## Administration

- [Administration](#)
- [File Management](#)

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## Twin Screw Help

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(10) » [Zirconia Blades](#) » [Die Cleaning](#) » [Twin Screw Help](#)



Twin screw help  
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In running a "standard" screw on a co-rotating twin screw extruder where glass fiber is being added to polypropylene, it was found that:

- 1) A minimum of 5% weight of PP MAH in all cases produced superior product properties.
- 2) The product properties were higher with TMES than just kneading blocks.
- 3) There is a threshold specific throughput below which the product properties in all cases dropped substantially and above which they were essentially constant.

See also:

- [Twin screw](#)
- [Twin screw extruder](#)
- [Twin screw extrusion](#)
- [Twin screw extrusion 2](#)

Return to [Extrusion Hints](#)

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