



Navigation



Extrusion 1-0-Wiki Pages

- [Main Page](#)
- [Best Papers](#)
- [Book Reviews](#)
- [Consultants Corner](#)
- [Extruder Software](#)
- [Extrusion Hints](#)
- [Safety](#)
- [Shop Tools](#)
- [Sponsors](#)
- [Technical Articles](#)

Search the Wiki

  »

Viewing/Creating

- [Random Page](#)
- [Create a new Page](#)
- [All Pages](#)
- [Categories](#)

Account Management

- [Login/Logout](#)
- [Language Selection](#)
- [Your Profile](#)
- [Create Account](#)

Administration

- [Administration](#)
- [File Management](#)

Brought to you by:

The SPE Extrusion Division
Board of Directors



Screw Cleaning 2

Modified on Sunday, 01 February 2015 11:32 PM by [mpieler](#) Categorized as [Extrusion Hints](#) 
(10) » [For Safety's Sake 2](#) » [Colored Mixing Drums](#) » **Screw Cleaning 2**

Screw cleaning 2
Vol. 23 #2, Oct. 1996


Typically, if an extruder is purged with a fractional HDPE (.35 MI blowmolding grade) the screw will purge itself, approximately 90 95% clean.

Then as the screw is pushed out the remaining HDPE can be cleaned from the root of the screw with a wire brush, then Stearic Acid can be sprinkled onto the root and polished with copper gauze.

See also:

- [Bridge breaker](#)
- [Easy screw disassembly](#)
- [Screw cleaning 1](#)

Return to [Extrusion Hints](#)

Some of the icons were created by [FamFamFam](#) .