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# Liquid Injection

Modified on Sunday, 01 February 2015 10:55 PM by [mpieler](#) Categorized as [Extrusion Hints](#)   
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Liquid Injection  
Vol. 22 #1, June 1995


To avoid liquid injection parts from be coming plugged with polymer, use a spring loaded pin type nozzle.

The spring loading allows you to set the pressure so that it is higher than pressure inside the extruder barrel, thus keeping the port clean.

See also:

- [Liquid in feed](#)
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