



Navigation



Extrusion 1-0-Wiki Pages

- [Main Page](#)
- [Best Papers](#)
- [Book Reviews](#)
- [Consultants Corner](#)
- [Extruder Software](#)
- [Extrusion Hints](#)
- [Safety](#)
- [Shop Tools](#)
- [Sponsors](#)
- [Technical Articles](#)

Search the Wiki

  »

Viewing/Creating

- [Random Page](#)
- [Create a new Page](#)
- [All Pages](#)
- [Categories](#)

Account Management

- [Login/Logout](#)
- [Language Selection](#)
- [Your Profile](#)
- [Create Account](#)

Administration

- [Administration](#)
- [File Management](#)

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Screw Flight Cracks

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(10) » [Screen Packs 2](#) » [Die Heaters](#) » [Screw Flight Cracks](#)

Screw Flight Cracks
Vol.20 #1, Mar., 1993


It is very common for there to be a large number of hairline cracks in the flight surfacing material of an extruder screw. This is not a problem as long as pieces don't come out of the surface. (Usually next to the edge of the flight.)

If this happens, have the screw repaired.

See also:

- [Screw inspection](#)
- [Screw performance](#)
- [Screw wear](#)

Return to [Extrusion Hints](#)

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