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# Extruder Drive

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Extruder Drive  
Vol.20 #1, Mar., 1993

Check ampmeter, voltmeter and screw RPM gauges at least twice per shift. A sudden increase or decrease in motor load means trouble.

Investigate the cause (screw temperature a prime suspect). RPM gauge fluctuation, however slight, justifies a call to a drive serviceman, unless you can find the cause.

See also:

- [Coextrusion alarms](#)
- [Decreased motor amps](#)
- [Extruders](#)
- [High motor amps](#)
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