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Feed Section

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Feed Section
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Unfortunately, the feed sections of most of our extruders are uncontrolled. Consequently, we see a range of temperatures from slightly over freezing to boiling.

The ideal feed section temperature for PVC pellets is 70 to 80 degrees F (room temperature). This will eliminate bridging and avoid condensation. Control the water flow to maintain a more consistent temperature and not waste water.

See also:

- [Feed throat temperature](#)
- [Temperature control](#)

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