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Feed Throat Configuration

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Feed Throat Configuration

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When selecting an extruder, the shape of the feed throat is very important. Round throats are sufficient for 100% pellet feed, but when 20% or more regrind is added in with the virgin, a rectangular or oblong opening will improve the feeding characteristics.

The elongated opening also helps in eliminating bridging, problems in the throat.

See also:

- [Bridge breaker](#)
- [Extruder throat cooling](#)
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