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High-Low Melt Blends

Modified on Sunday, 01 February 2015 05:40 PM by [mpieler](#) Categorized as [Extrusion Hints](#) 
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High-low melt blends
Vol. 19, #2, June 1992


When making a blend of low melting point and high melting point plastics, if feeding a pre blend results in unmelt product, split the feed.

Feed the high Tm material first, then feed the low Tm material into the already molten polymer.

See also:

- [Colored mixing drums](#)
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