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# Casting Roll Bearing

Modified on Sunday, 01 February 2015 05:24 PM by [mpieler](#) Categorized as [Extrusion Hints](#)   
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Casting Roll Bearing  
Vol. 19 #1, Feb. 1992


To maintain sheet gauge control, roll bearings must be in good condition. When bearing problems are suspected on the center (stationary) casting roll, there is a simple procedure for checking it.

Put a .0001" indicator on top of the center roll. Put a brass or wood spacer in the lower nip and close the lower roll. The center roll should not move.

See also:

- [Sheet pinning](#)
- [Warning: casting rolls](#)

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